



GLOBAL**POINTE**

PRODUCT GUIDE

BRINGING THE WORLD TO YOUR **DOOR**



OUR PASSION. YOUR PRIDE.

At **GlobalPointe**, the only thing stronger than our products is our commitment to you. We're dedicated to providing the highest quality, while offering a wide selection of products to meet the market's ever-changing needs.

We started in 2008 with the desire to create a premium import door program. Our 100,000 square foot warehouse in Genoa City, WI enables us to have ample inventory, ensuring you quicker lead times, and an array of products to choose from. We've built our reputation on personal service that delivers solutions with every sale and peace of mind with every product. Our knowledgeable team at GlobalPointe offers vast experience in the millwork industry. We understand that you expect superior quality, outstanding appearance and exceptional value.

You can rely on **GlobalPointe** to deliver on all counts.

SERVICED COAST-TO-COAST

147+

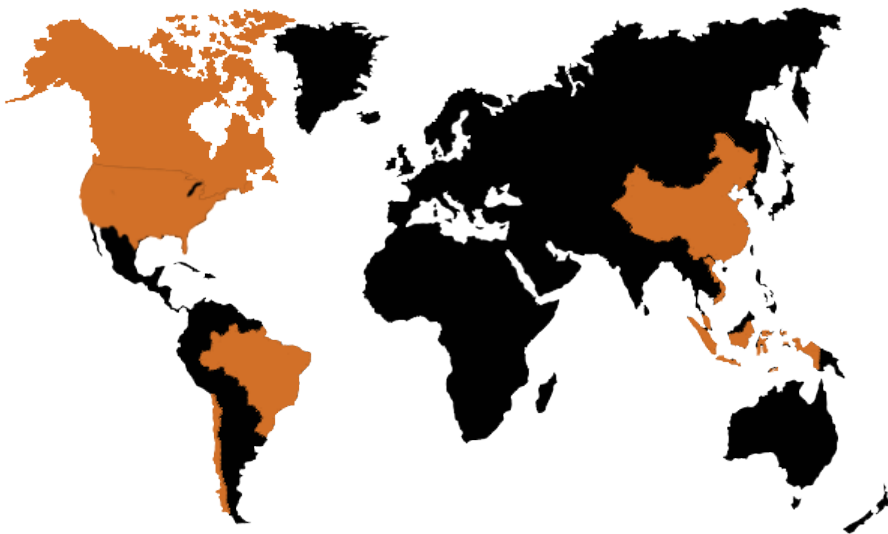
Combined years of sales & market development experience.

131+

Combined years of sales experience in the door industry.

SUPPLIED GLOBALLY

Supplied by world class mills with high volume production capacities. This diversity ensures continued operation and fulfillment when catastrophe strikes.



NATURAL
DISASTER



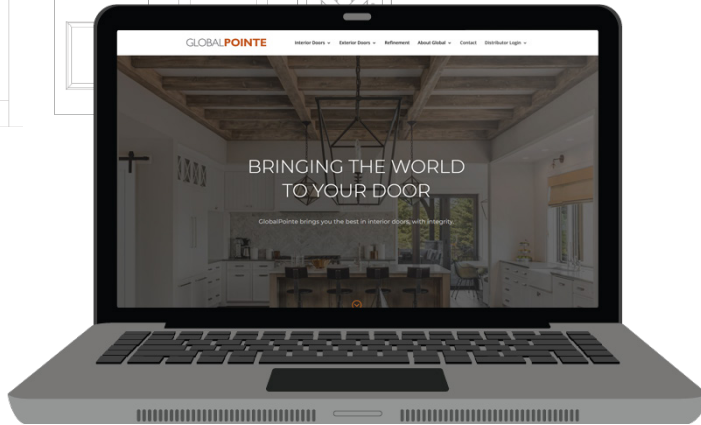
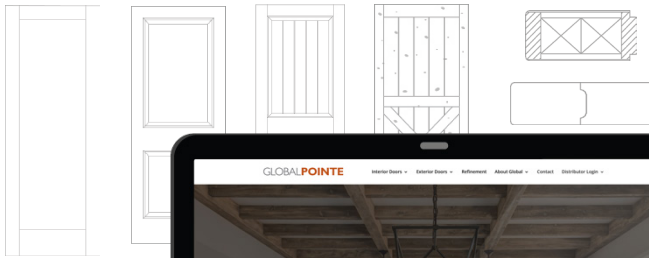
TARRIFFS



PANDEMIC



VIEW OUR EXTENSIVE INVENTORY



SCAN QR CODE TO *EXPLORE*



WWW.GLOBAL-POINTE.COM

10

WOOD
SPECIES

40

INTERIOR
DOOR
STYLES

80+

EXTERIOR
DOOR
OPTIONS

180

NEW SKUS & SIZES
ADDED IN THE LAST
18 MONTHS



DOOR SHOP COMPONENTS

Import & Domestic lead times available

- Primed & solid jambs, multiple species
- Primed & solid stops
- Composite accessories

MILLWORK

Import & Domestic lead times available

- Primed & solid S4S, multiple species
- Primed & solid moulding profiles
- Stair parts & accessories
- Wall coverings

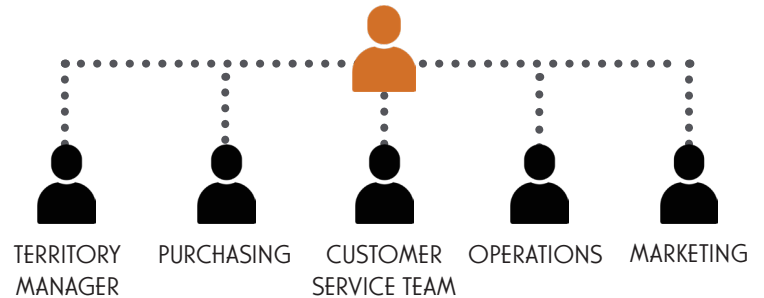
COMPLETE CUSTOMER ACCESS

GlobalPointe's reputation was built on **personal service** that delivers solutions with every sale and peace of mind with every product.

73+

Combined years of Customer Service experience

PERSONALIZED SERVICE FROM THE ENTIRE GLOBAL TEAM



SINGULAR CUSTOMIZED PROGRAMS

Customers have the benefit of GlobalPointe's **flexible business model** to create a program that works best for them, including:

- SHIPMENT SCHEDULES
- BILLING PREFERENCES
- COMMUNICATION ACCESS



Refinement

BY GLOBALPOINTE

Refinement by GlobalPointe adds beautifully detailed mouldings to most shaker style doors. These enhancements provide a level of definition that will make your doors stand out.

COTTAGE
Quaint & Charming



VICTORIAN
Sophisticated & Polished



MODERN
Contemporary & Clean



RAISED COLONIAL
Classic & Defined



GlobalPointe offers 4 unique profiles to compliment your home's design aesthetic.

TABLE OF CONTENTS

REFINEMENT BY GLOBALPOINTE.....	6
FIBERGLASS (EXTERIOR).....	8
PRIMED.....	12
POPLAR.....	16
SELECT POPLAR.....	17
RED OAK.....	18
WHITE OAK.....	19
KNOTTY PINE.....	20
RADIATA PINE.....	21
MAPLE.....	22
KNOTTY ALDER.....	23
CHERRY.....	24
LOUVERS.....	25
BARN DOORS.....	26
GLASS DOORS.....	30
FINISHING AND MAINTENANCE.....	35



OUR UNBEATABLE FIBERGLASS DOORS

DURABLE, HIGH IMPACT FIBER-GLASS DOOR SKIN

Fiberglass will not rot, splinter or warp like wood and will not dent or delaminate like steel.

CRISP PANEL DETAIL

Our high definition panels offer crisp shadow lines and heightened curb appeal.

THERE IS **NO** COMPARISON.

 MOISTURE PROTECTION	
 DURABILITY & STRENGTH	
 ENERGY EFFICIENCY	
 ENHANCED SECURITY	
 EXQUISITE DESIGN	

SMOOTH FINISH

Our Fiberglass skins are smooth to the touch, ensuring an even finish for painting.

HIGH-INSULATING POLYURETHANE CORE

Polyurethane insulating foam provides better energy efficiency and lower sound transmission.

FULL LENGTH LAMINATED VENEER LUMBER STILES & RAILS

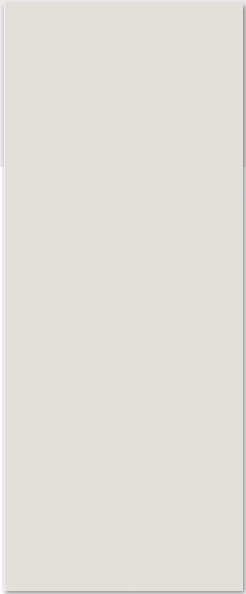
Prevents water infiltration and mitigates warping.

COMPOSITE TOP + BOTTOM RAILS

Impermeable to water seeping in, preventing mold and mildew.

FIBERGLASS DOORS

All Fiberglass doors are square edge, smooth, and No Prep unless otherwise noted.



SM-FL
Flush
6/8 - 8/0



SM-2EM
2EM 2 Panel



SM-2P
2 Panel
6/8 - 8/0



SM-4P
4 Panel



SM-6P
6 Panel
6/8 - 8/0



SM-22S
2 Panel Shaker



SM-33S
3 Panel Shaker



SM-SECR3P
3 Panel
Craftsman
6/8 - 8/0



SM-SECR3P
Shown w/
optional
Dentil Shelf



Currently offering the styles below in a 20 Min Fire Fire option. Only available for 6/8 doors.

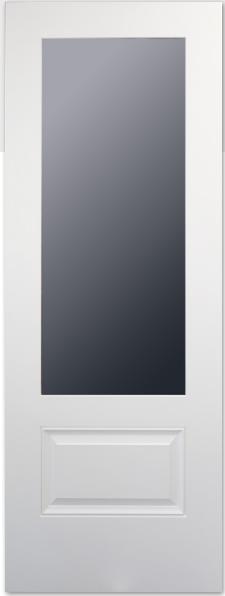
SM Flush 2/8 & 3/0
SM 2 Panel 2/8 & 3/0
SM 3 Panel Craftsman in 2/8 & 3/0
SM 6 Panel Raised in 2/8 & 3/0

DOORS ARE PREFIT
1/4" WIDTH - 1" HEIGHT

OTHER STYLES ARE AVAILABLE CONTACT YOUR
TERRITORY MANAGER FOR MORE INFORMATION

FIBERGLASS DOORS

All Fiberglass doors are square edge, smooth, and No Prep unless otherwise noted.



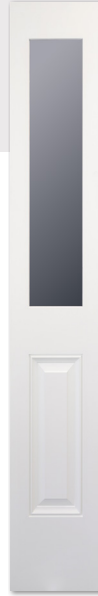
SM-25481L
1 Panel SM
SQ Edge
1 LT
Low-E IG



SM-08481L
1 Panel
S/L
Low-E IG



SM-25361L
1 Panel SM
SQ Edge
1 LT
Low-E IG



SM-08361L
1 Panel
S/L
Low-E IG



SM-6PO
(22" x 36" Cut-out)



Oak-06P
6 Panel
Oak Textured Tan



Oak-02P
2 Panel
Oak Textured
Tan Reversible



SM-2564FL
Full Lite
Low-E IG
6/8 - 8/0
*Also available
with white
miniblinds



SM-CR07641L
SM
Full Lite
S/L
Low-E IG



SM-PECR22151L
1LT Craftsman
SQ Edge
Low-E IG
6/8 - 8/0



SM-CR07151L
SM
1 LT S/L
Low-E IG



SM-PECR22153L
2 Panel Craftsman
SQ Edge
Low-E IG with 3 LT
grille applied



SM-PECR22156L
2 Panel Craftsman
SM
Low-E IG with 6 LT
grille applied



SM-CR07152L
SM
2 LT S/L
Low-E IG

SDL GRILLE BAR

Take customization to your shop with these easy-to-apply SDL Grille Bars. These options give you the ability to offer multiple SDL combinations without adding to inventory. Also available in select Shaker styles.

CRAFTSMAN



DOOR LITE:

3, 4, 6

S/L:

2

1/2 LITE



DOOR LITE:

4, 6, 8, 9

S/L:

2, 3, 4

3/4 LITE



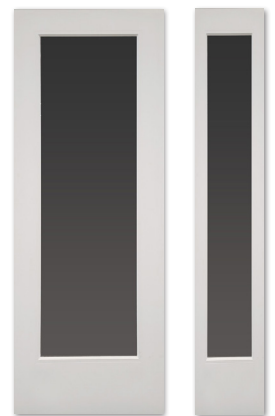
DOOR LITE:

4, 6, 8, 9, 12

S/L:

2, 3, 4

FULL LITE



DOOR LITE:

4, 6, 8, 12, 15

3, 4, 5 Lite with 3 1/2" bars

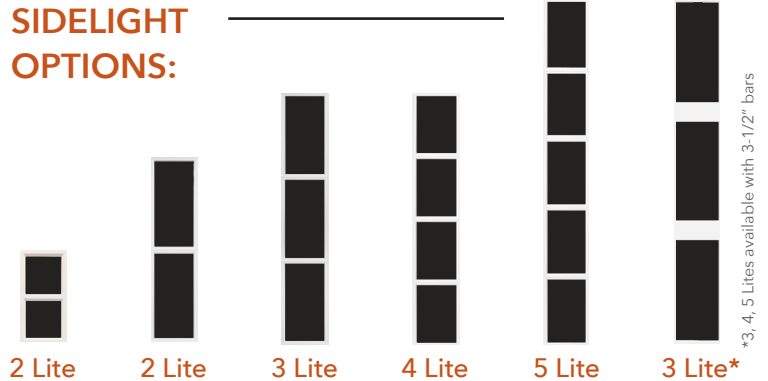
S/L:

2, 3, 4, 5

2, 3, 4, 5 Lite with 3 1/2"



SIDELIGHT OPTIONS:



*3, 4, 5 Lites available with 3-1/2" bars

DOOR LITE OPTIONS:



3 Lite



4 Lite



6 Lite



4 Lite



6 Lite



8 Lite



9 Lite



12 Lite



15 Lite



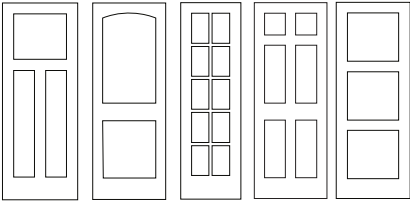
3 Lite*

*3, 4, 5 Lites available with 3-1/2" bars

HOW OUR DOORS STACK UP

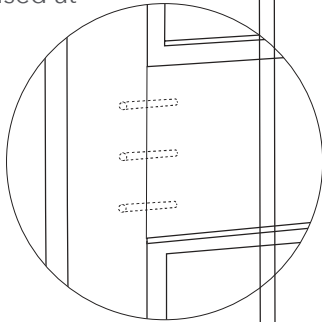
MORE SELECTION

Boasting one of the widest selections, we stock over 1200 different doors across species, sizes and styles.



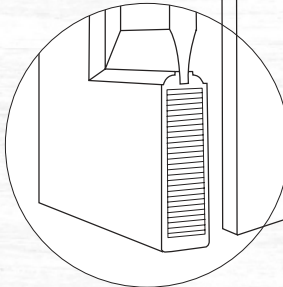
BETTER CONSTRUCTION

Wood dowels are used at all intersections of stile and rails helping eliminate joint separation. We don't take any shortcuts.



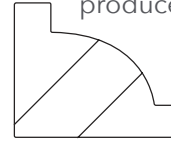
KILN DRIED LVL CORES

Our doors feature Laminated Veneer Lumber cores on the stiles and rails creating a stronger, more stable product that resists warping. LVL cores outperform particle board without the additional weight.



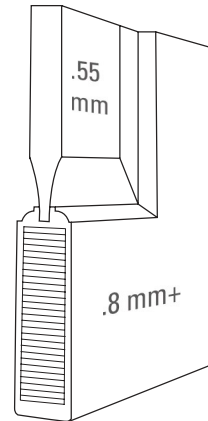
SOLID WOOD STICKING

Solid wood sticking expertly milled produces a crisp, detailed profile for strength and beauty. It's all in the details.



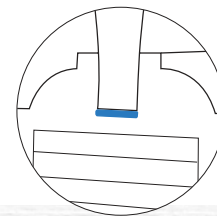
THICKER VENEERS

What really sets us apart is the fact that we utilize thicker veneers on our doors exceeding the industry standard. Why do thicker veneers matter? They allow for a more forgiving working surface when sanding and finishing. Finally, we color match each veneer for consistency in grain and tone.



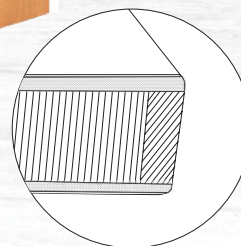
PANEL GASKETS

Another innovative component of our doors is a gasket that mitigates expansion and contraction of the panels.



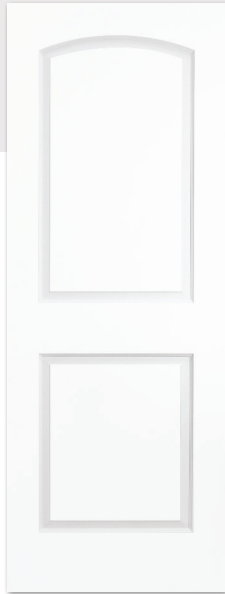
SOLID WOOD EDGE BAND

Our doors feature solid wood edge band that's 3/8" thick. This allows for trimming the door down over 1/2" total for finicky jobs and to get just the right fit. Additionally, 2mm hardboard cross bands are used to ensure a smooth surface reducing veneer lift.



PRIMED

Ready-to-paint stile & rail raised panel doors offer a high quality alternative to our molded doors.



PR21 
2-Panel Arched



PR21VG 
2-Panel Arched
Top V-Groove



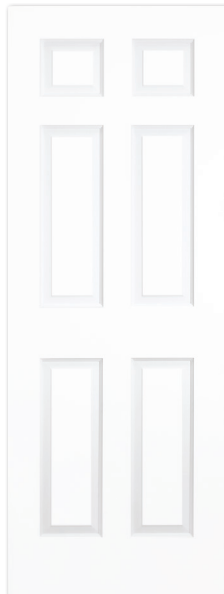
PR22 
2-Panel Square
6/8 - 8/0



PR22VG 
2-Panel Sq. Top
V-Groove



PR55 
5-Panel
6/8 - 8/0



PR66 
6-Panel

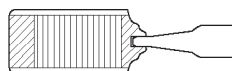
EASYPREP.
GLOBAL **POINTE**



CRISP PANEL DETAIL

In addition to higher quality construction than molded doors, our unique stile and rail offering features well defined sticking and raised panel.

 Bead and Cove



PRIMED

Ready-to-paint stile & rail flat panel doors offer a high quality alternative to our molded doors. Crisp 90° angle sticking profiles create a clean, modern look.



PR11S
1-Panel Shaker
6/8 - 8/0 (1-3/8" & 1-3/4")



PR12S
2-Panel Shaker



PR22S
2-Panel Shaker
6/8 - 8/0 (1-3/8" & 1-3/4")



PR23DS
2-Panel



PR33S
3-Panel Shaker
6/8 - 8/0 (1-3/8" & 1-3/4")



PR44S
4-Panel Shaker
6/8 - 8/0 (1-3/8" & 1-3/4")



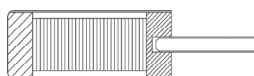
PR55S
5-Panel Shaker
6/8 - 8/0 (1-3/8" & 1-3/4")



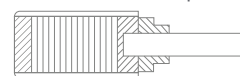
PR591
3-Panel Shaker
6/8 - 8/0 (1-3/8" & 1-3/4")

EASYPREP
by GLOBAL**POINTE**

■ Flat



▣ Double Step Sticking

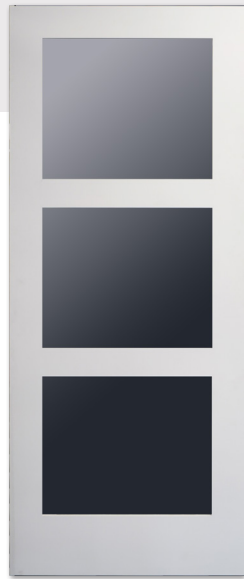


PRIMED

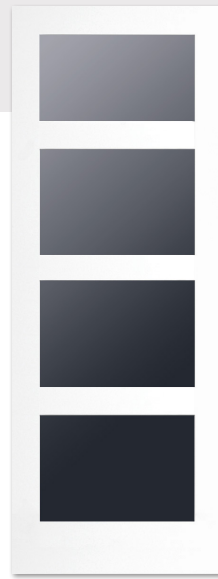
All our primed stile and rail doors feature factory bonded primer making painting a breeze.



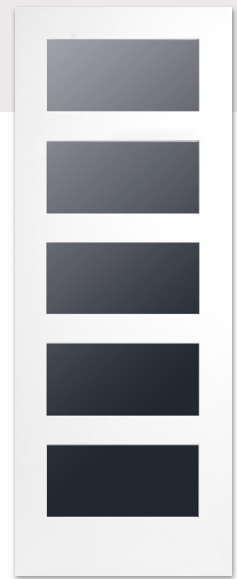
PR1511S ▲
Full Lite



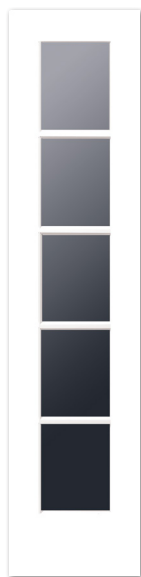
PR1533S ▲
3 LT



PR1544S ▲
4 LT



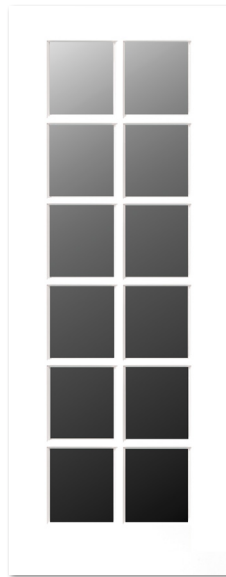
PR1555S ▲
5 LT



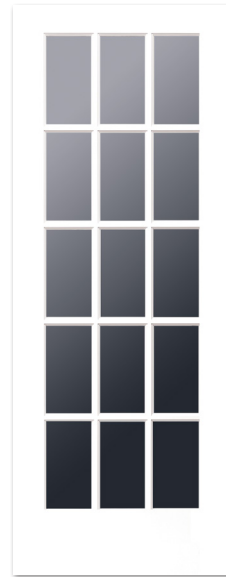
PR1505 ☒
5 LT



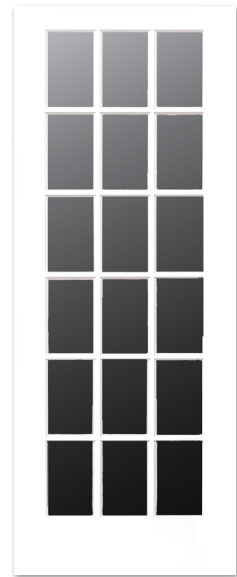
PR1510 ☒
10 LT



PR1512 ☒
12 LT
8/0

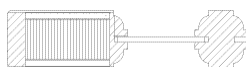


PR1515 ☒
15 LT



PR1518 ☒
18 LT
8/0

☒ French (True Divided Lite)



▲ Shaker



POPLAR

Contrasting, swirling grain patterns ideal for staining.



SG11S
1-Panel Shaker
6/8 - 8/0



SG12S
2-Panel Shaker
6/8 - 8/0



SG22S
2-Panel Shaker
6/8 - 8/0



SG33S
3-Panel
6/8 - 8/0



SG44S
4-Panel



SG55S
5-Panel
6/8 - 8/0



SG591
3-Panel Shaker
6/8 - 8/0



SG21
2-Panel Arch Top
6/8 - 8/0



SG22
2-Panel Sq. Top
6/8 - 8/0



SG66
6-Panel

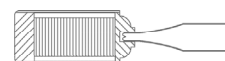
■ Flat



☒ Step Sticking



⊗ Bladder Press



SELECT POPLAR

Cream colored hardwood with swirling grain patterns.



YP22S
2-Panel Shaker



YP33SS
3-Panel



YP591
3-Panel Shaker



YP1503XR
YP1503LM
3-Panel
Shown in Cross Reeded.
Also available in White Lam.



YP21
2-Panel Arch



YP22
2-Panel Sq. Top



YP44
4-Panel



YP66
6-Panel

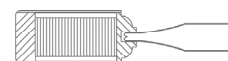
■ Flat



▣ Step Sticking



⊗ Bladder Press



RED OAK

Traditional hardwood with rich, distinctive grain. Eleven designs available in stock.



O11S
1-Panel Shaker



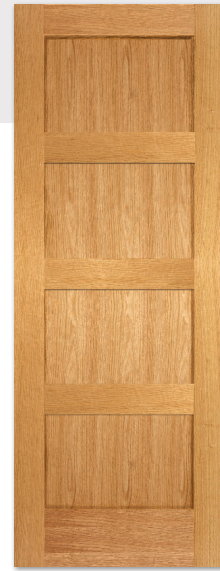
O12S
2-Panel Shaker



O22S
2-Panel Shaker



O33S
3-Panel Shaker



O44S
4-Panel Shaker



O55S
5-Panel Shaker



O591
3-Panel Shaker



O21
2-Panel Arch
Top



O22
2-Panel Sq. Top



O44
4-Panel

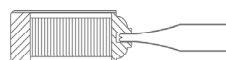


O66
6-Panel

■ Flat



⊗ Bladder Press



WHITE OAK

Our White Oak offering features "rift sawn" vertical grain for clean, modern looks.



WO11S
1-Panel
6/8 - 8/0



WO22S
2-Panel
6/8 - 8/0



WO33S
3-Panel
6/8 - 8/0



WO55S
5-Panel



WO591
3-Panel



WO23DS
2-Panel



WO1523
1-Lite
Shown w/ Clear Bevel
Sand Etch



WO33DS
3-Panel

**WO1523 Available
in 4 Glass Options**



WHITE
LAMINATE
WO1523WLM



NARROW
REEDED
WO1523NRE



CLEAR
BEVEL
WO1523CLB



CLEAR BEVEL
SAND ETCH
WO1523SEB

■ Flat

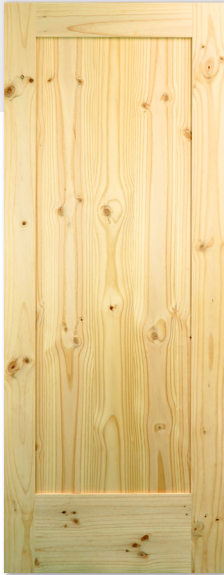


▣ Double Step Sticking



KNOTTY PINE

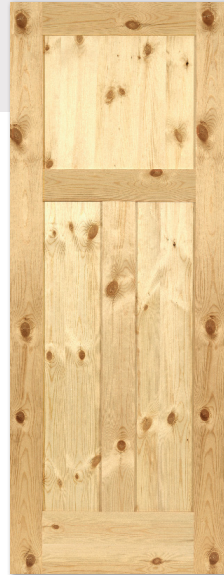
Rustic charm with beautiful and variable patterns of knots.



KP11S
1-Panel Shaker



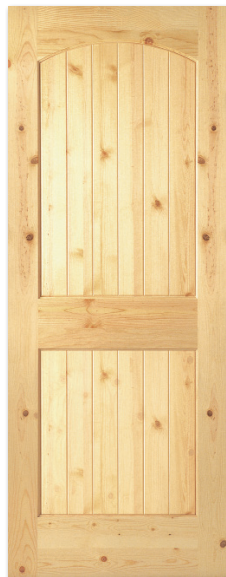
KP22S
2-Panel Shaker



KP591
3-Panel Shaker



KP66
6-Panel



KP21PLK
2-Panel VG
Plank

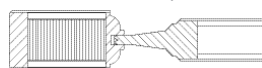


KP22PLK
2-Panel VG Plank

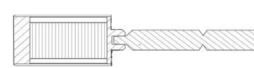
■ Flat



⊙ Double Hip



▣ V-Groove Plank



RADIATA PINE

Large sweeping grain and fine texture. Pine offers a classic look that's both timeless and economical.



RP21DH 
2-Panel Arch Top



RP21VG 
2-Panel
V-Groove



RP22DH 
2-Panel Sq. Top



RP22VG 
2-Panel
V-Groove



RP44DH 
4 -Panel

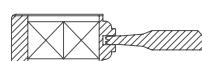


RP66SH 
RP66DH 
6 -Panel

 Double Hip



 Single Hip (wood core)



MAPLE

Light color with unparalleled character. Consider a simple clear coat to highlight its natural luster.



M11S
1-Panel Shaker



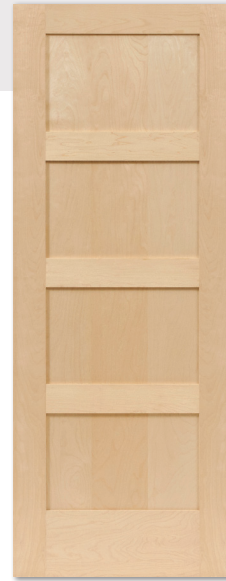
M12S
2-Panel Shaker



M22S
2-Panel Shaker



M33S
3-Panel Shaker



M44S
4-Panel Shaker



M55S
5-Panel Shaker



M591
3-Panel Shaker



M21
2-Panel Arch



M22
2-Panel Sq. Top



M44
4-Panel

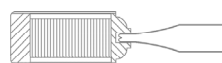


M66
6-Panel

■ Flat



⊗ Bladder Press

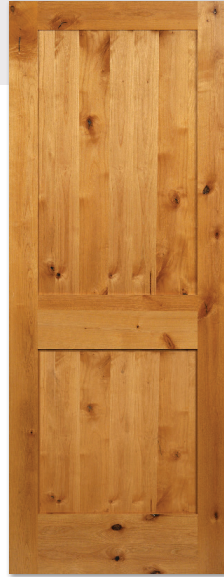


KNOTTY ALDER

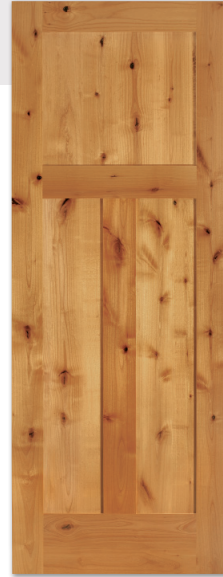
Natural beauty, rustic elegance, rich with character.



KA11S
1-Panel Shaker
6/8 - 8/0



KA22S
2-Panel Shaker
6/8 - 8/0



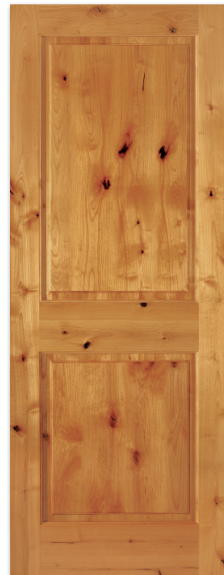
KA591
3 - Panel
6/8 - 8/0



KA21
2-Panel Arch Top



KAV21
2-Panel
V-Groove



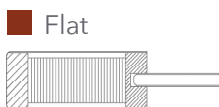
KA22
2 -Panel



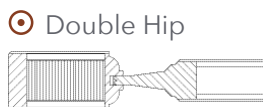
KAV22
2-Panel
V-Groove



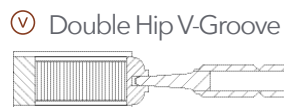
KA66
6 - Panel



■ Flat



⊙ Double Hip



⊙ V Double Hip V-Groove



▣ Flat V-Groove

CHERRY

Rich, deep red in color with figured curly grain patterns, Cherry takes stain well, adding character and warmth to your home. Six standard sizes available.



C21 
2 -Panel Arch



C66 
6-Panel



C1501 
1 Lite

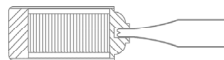


C1510 
10 Lite

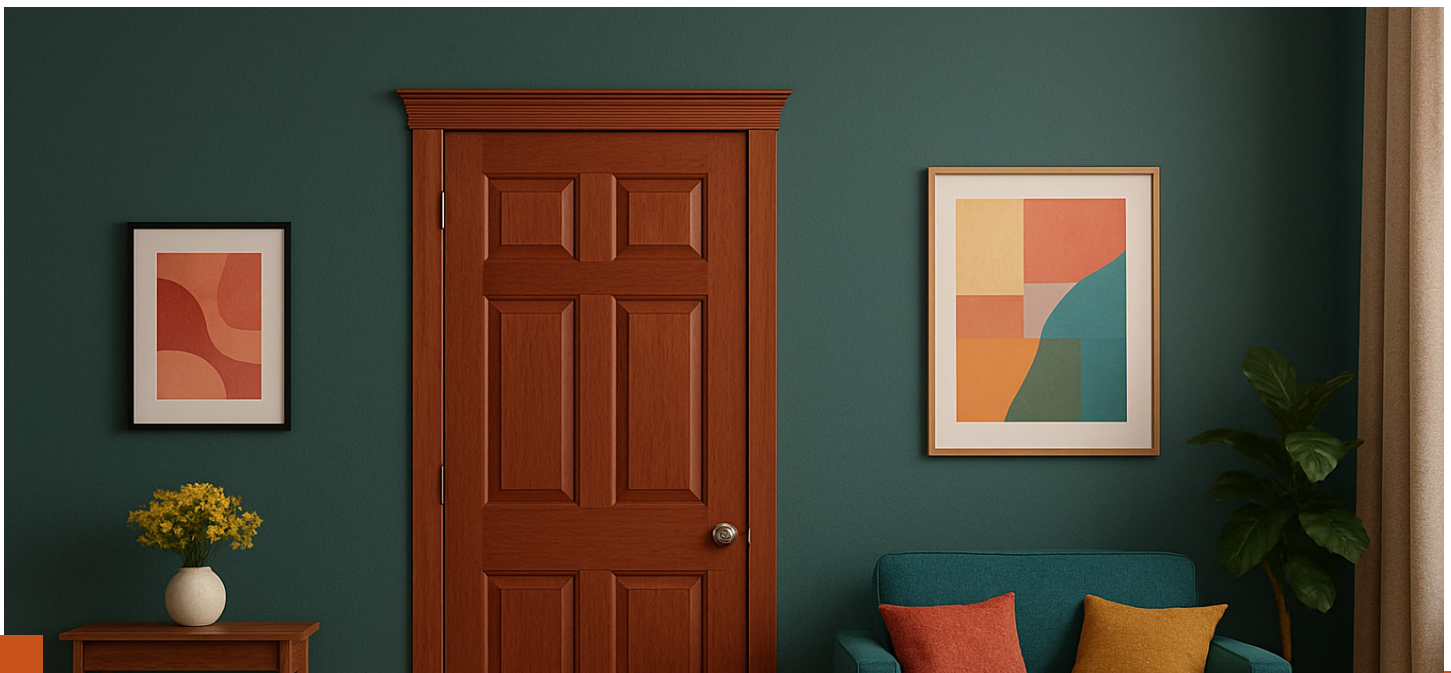
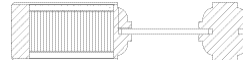


C1515 
15 Lite

 Bladder Press



 French (True Divided Lite)



LOUVERS

Three heights, 2 species (Radiata Pine and Primed), plantation and standard.



RP730
Louver



RP730PL
Plantation Louver



PR730
Louver
6/8 - 7/0 - 8/0



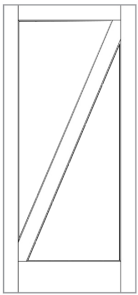
PR730PL
Plantation Louver
6/8 - 8/0



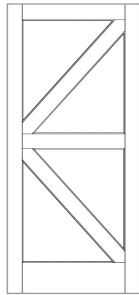
BARN DOORS

Barn doors add a unique element to any space while providing a clever solution in tight spaces. All designs shown are in 7' heights up to 3' 6" in width.

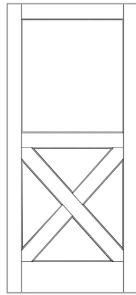
NON-GROOVED



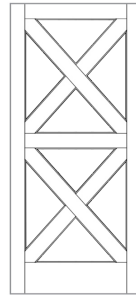
11A ■
1-Panel
Diagonal
KA, KP, PR,
SG



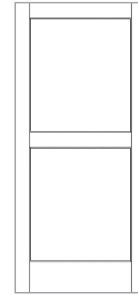
11B ■
2-Panel
Diagonal
KA, KP, PR
SG



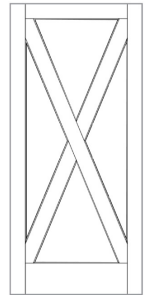
11C ■
2-Panel
Lower X
KA, KP, PR
SG



11D ■
2 - Panel
X
KA, KP, PR
SG

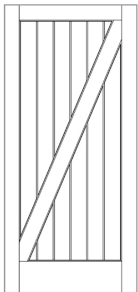


11E ■
2-Panel
Shaker
KA, KP, PR
SG



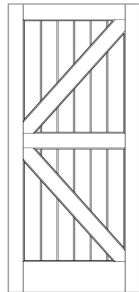
11X ■
1 - Panel
Full X
KA, KP, PR
SG

GROOVED



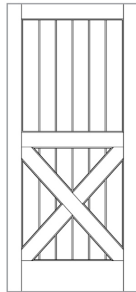
11AVG □
1-Panel
Diagonal
KA

11AUG U
1-Panel
Diagonal
PR



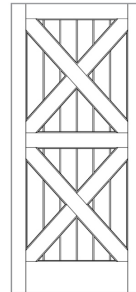
11BVG □
2-Panel
Diagonal
KA

11BUG U
2-Panel
Diagonal
PR



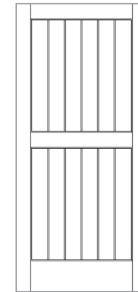
11CVG □
2-Panel
Lower X
KA

11CUG U
2-Panel
Lower X
PR



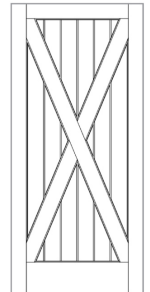
11DVG □
2 - Panel
X
KA

11DUG U
2 - Panel
X
PR



11EVG □
2-Panel
Shaker
KA

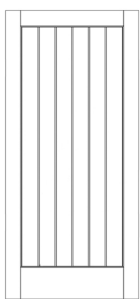
11EUG U
2-Panel
Shaker
PR



11XVG □
1 - Panel
Full X
KA

11XUG U
1 - Panel
Full X
PR

SHAKER



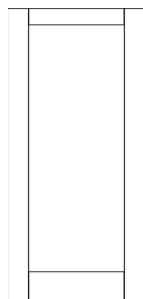
11SVG

1-Panel
Shaker

KA

11SUG

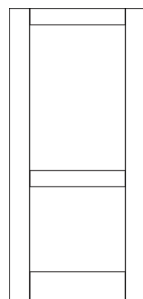
PR



11S

1-Panel
Shaker

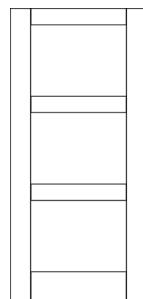
KA, KP, PR,
SG, YP



22S

2-Panel
Shaker

KA, KP, PR,
SG, YP



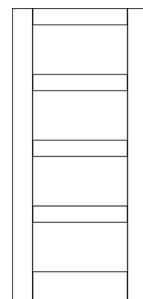
33S

3-Panel
Shaker

KA, KP, PR,
SG, YP

33SS

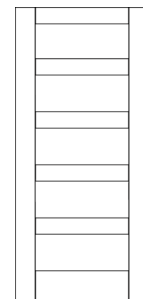
YP



44S

4-Panel
Shaker

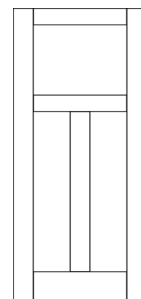
KA, KP, PR,
SG, YP



55S

5-Panel
Shaker

KA, KP, PR,
SG, YP

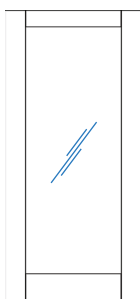


591

3-Panel
Shaker

KA, KP, PR,
SG, YP

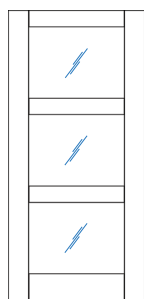
SHAKER W/ WHITE LAMINATED GLASS



1511S

1-Panel
Shaker

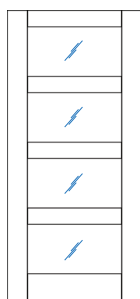
PR



1533S

3-Panel
Shaker

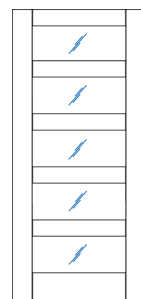
PR



1544S

4 Lite
Shaker

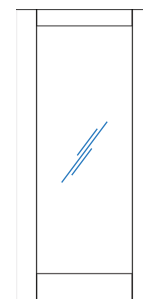
PR



1555S

5 Lite
Shaker

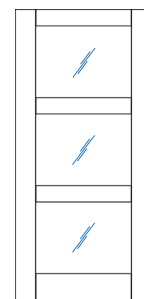
PR



1501*

1 Lite

KA, M, PR, RO,
RP, SG, YP, WO



1503*

3 Lite

SG

Shaker



*1501 is also available with decorative glass.

*1503 is also available in cross reeded glass and white laminate.

*See page 32 for all decorative glass.

KA Knotty Alder



KP Knotty Pine



YP Select Poplar



SG Standard Poplar



PR Primed



Flat with V-Grooves



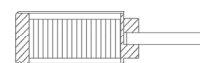
U-Groove



Flat



Step Sticking



Ovolo



BARN DOOR HARDWARE

Barn doors add a unique element to any space while providing a clever solution in tight spaces.



Bent Strap
MB



Straight Strap
MB



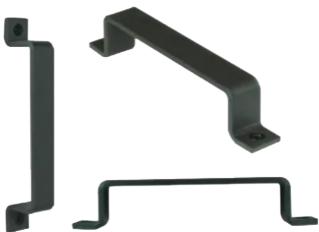
Top Mount
MB



Modern
MB



Arch
MB



Flat
MB



Round
MB



Door Pull
MB



Hook & Eye
MB



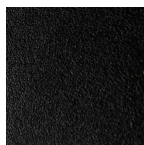
Soft Close
MB



Bypass Kit
MB



Add-a-Door Kit
MB



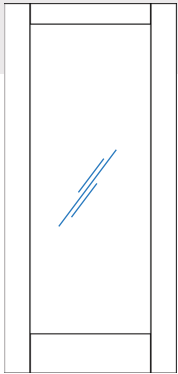
Matte Black (MB)





DECORATIVE GLASS

Brighten your home with the simple elegance of glass.



Also available in:

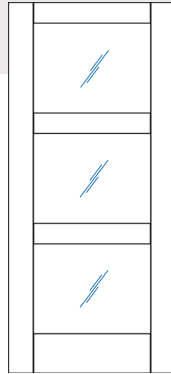
1501VG10

10 Lite
V-groove

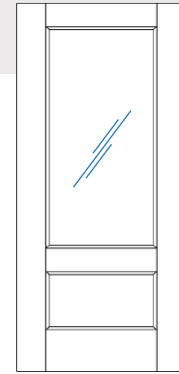
1501VG15

15 Lite
V-groove

1501 
1 Lite



1503SS 
3 Lite



1523 
1 Lite, 1-Panel

	Species	Glass
6/8	KA, M, PR, RO, RP, SG, YP, WO	CL, LM, OC, PA, RA, RE, XR, SE
7/0	PR	CL, LM, OC, PA, RA, RE, XR, SE

	Species	Glass
6/8	YP	LM, XR
7/0	YP	LM, XR

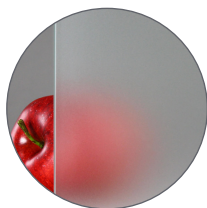
	Species	Glass
6/8	PR, WO	CLB*, NRE, SEB*, LM
7/0		

*CL & SE with beveled glass

CL Clear



SE Satin Etched



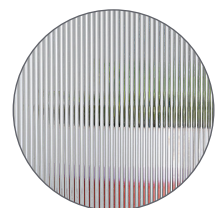
LM White Laminated



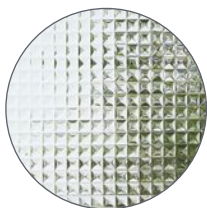
PA Pantry



NRE Narrow Reeded



XR Cross Reeded



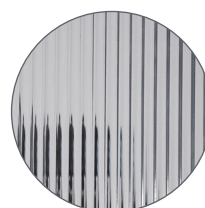
RA Rain



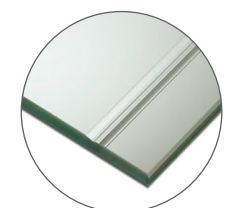
OC Oceana



RE 1/2" Reeded



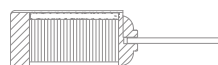
VG V-Groove



 Double Step Sticking



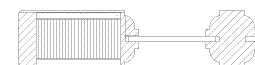
 Ovolo



 Step Sticking

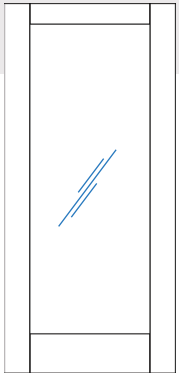


 French (True Divided Lite)



FRENCH GLASS

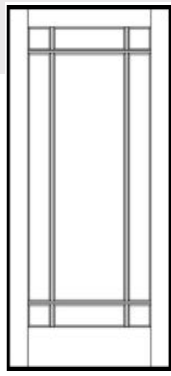
Brighten your home with the simple elegance of glass.



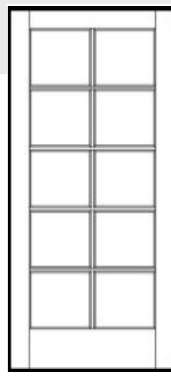
1501 ♦
1 Lite
All Species
6/8
PR
8/0



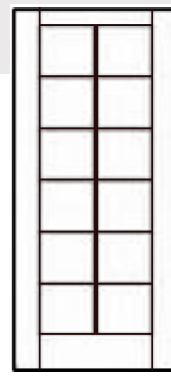
1505 ☒
5 Lite
PR, RP
6/8



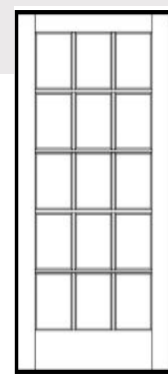
1509 ☒
9 Lite
KA, O, YP, M
6/8
PR
8/0 (V-groove)



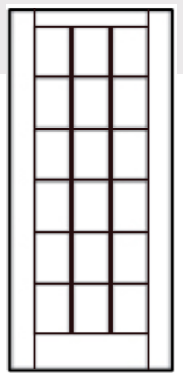
1510 ☒
10 Lite
PR, KA, RP,
O, C, YP, M
6/8



1512 ☒
12 Lite
PR
8/0



1515 ☒
15 Lite
PR, KA, RP,
O, C, YP, SG,
M



1518 ☒
18 Lite
PR, SG
8/0

PR Primed



KA Knotty Alder



KP Knotty Pine



RP Radiata Pine



O Red Oak



WO White Oak



C Cherry



YP Select Poplar



SG Standard Poplar



M Maple



SHAKER GLASS

Excellent complement to modern Shaker style doors.



1-Lite ▲
Primed - White
Lam. PR1511SL
6/8 - 7/0 - 8/0



1-Lite ▲
Primed - Clear
PR1511S
6/8 - 8/0



3-Lite ▲
Primed - White
Lam. PR1533SL
6/8 - 7/0 - 8/0



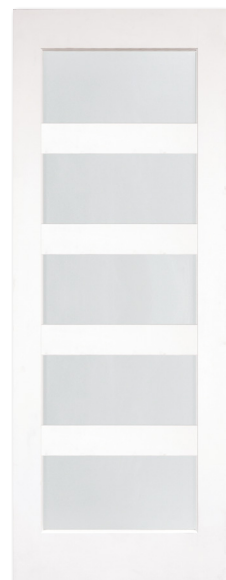
3-Lite ▲
Primed - Clear
PR1533S
6/8 - 8/0



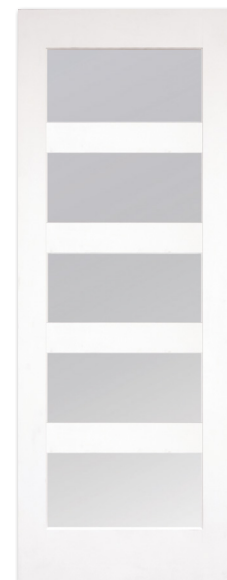
4-Lite ▲
Primed - White
Lam. PR1544SL
6/8 - 7/0 - 8/0



4-Lite ▲
Primed - Clear
PR1544S
6/8 - 8/0



5-Lite ▲
Primed - White
Lam. PR1555SL
6/8 - 7/0 - 8/0



5-Lite ▲
Primed - Clear
PR1555S
6/8 - 8/0

▲ Shaker







FINISHING INSTRUCTIONS AND MAINTENANCE

STORAGE AND HANDLING

- Store doors flat on a level surface in a dry, well ventilated building. Doors should be kept at least 3-1/2" off the floor and should have protective coverings under the bottom door and over the top. Covering should protect doors from dirt, water and abuse, but allow for air circulation under and around the pallet.
Avoid exposure to direct sunlight.
- Do not submit interior doors to extremes of heat and/or humidity. Prolonged exposure may cause damage. Buildings where humidity and temperature are controlled provide the best storage facilities.
(Recommended conditions: 30% to 50% relative humidity and 30 to 90 degrees Fahrenheit).
- Do not install doors in buildings with wet plaster or cement unless they have been properly finished. Do not store doors in buildings with excessive moisture content – HVAC systems should be operating and balanced.
- Doors should always be handled with clean hands or while wearing clean gloves.
- Avoid dragging the doors across one another or across other surfaces and avoid leaning them at a steep angle (preferably store flat).

PREPARATION AND FINISHING

- Make sure the doors are dry. Avoid finishing them shortly after rain, damp weather or during periods of higher than average humidity. Visually inspect the door for defects and damage. Remove all handling marks and labels and effects to exposure to moisture with a thorough, final sanding over all surfaces of the door with a 150 or 180 grit sandpaper.
- If needed, adjust components before finishing with a wood block and hammer (wood panels can "float").
- Remove sanding dust and other foreign debris by wiping the door down with a slightly damp cloth.
- Before finishing, machine the door so these areas may be sealed later.
- Test your finish prior to application to detect any unfavorable reactions to chemicals in the wood or for foreign debris in the finish.
- Follow finish providers instructions carefully to ensure you are using a product they authorize as suitable for the desired application. If an undesirable reaction occurs, DO NOT continue with finishing. Contact your finish supplier or door supplier immediately.

IMPORTANT: Wood species such as Pine, Maple, Birch and Poplar take stains differently and may appear uneven or blotchy after staining. If the door is to be stained, a wood conditioner or stain control should be applied prior to staining to promote a uniform appearance.

Note: as the sealer allows for more even stain application, it may also reduce grain contrast and the depth of stain penetration.

INTERIOR FINISHING

STAIN AND CLEAR FINISHING

- Finish the door with a quality solvent-borne or waterborne polyurethane.
- All six sides must be finished prior to final installation to comply with warranty.
- Natural grain and color variations are normal and are not considered manufacturing defects.

PAINT FINISH

- Seal door with a quality oil-based primer and two top coats of an interior oil-based or acrylic latex paint.
- All six sides must be finished prior to final installation to comply with warranty.
- Hot solvent applications require strict adherence to adequate dry time recommendations from the manufacturer. Test finish one door and check for desired results after a minimum of two days from application to ensure proper drying and finish results were achieved.

Caution: It is impossible for **GlobalPointe** to evaluate all available finishes and application requirements from all manufacturers. Consult your finish supplier for systems best suited for your region, exposure and project needs.

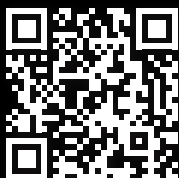
CLEANING AND TOUCH-UP

- Inspect all wood doors prior to installation on the job site. Field repair/final finishing involves filling exposed nail or screw holes, refinishing of raw surfaces resulting from job fitting, repair of job-inflicted scratches and mars, and final cleaning of finished surfaces. Field repairs are the responsibility of the installing contractor.
- Use a non-abrasive, commercial cleaner designed for cleaning wood or paneling surfaces that does not leave a film residue.

ADJUSTMENT AND MAINTENANCE

- Check doors to see if they swing freely and correctly in the opening. Look for smooth operation and proper latching without the need for force or excessive clearance.
- Installer should review with the end user all warranty and adjustment capabilities of the product.

GLOBAL**POINTE**



FIND US

1000 Williams Road · Genoa City, WI 53128 · 1-877-257-1978

WWW.GLOBAL-POINTE.COM

BRINGING THE WORLD TO YOUR **DOOR**